

# Sansuisha

Sansuisha (Thailand) Co.,Ltd.

## »» Company Background

Sansuisha (Thailand) Co.,Ltd. founded in 2010 of the leading provider of metal coating for Agriculture Machine Part, Construction Machine Part and muffler of automobiles and motorcycles.  
We drive surface solutions! Meet your highest technical and qualitative demands in an environmentally friendly.

To support the company's projects in and outside, also to control the quality of sheet metal fabrication, Sheet Metal Department was established in 2013.

In 2018, The Company has expanded new business of manufacture/distributor for containerization, electrical control box and custom sheet metal fabrication.

## »» Outline

- Established : May 4, 2010
- Capital : 350,000,000Bht Sansuisha Co.,Ltd. 100%
- Site Area : 30,400m<sup>2</sup> (19Rai)
  - Factory Area1=7,078m<sup>2</sup>
  - Factory Area2=7,115m<sup>2</sup>
  - Canopy Area 4,884m<sup>2</sup>
- Banks : SMBC Bangkok Branch  
Kasikorn Bank
- Factory Certificate :
  - June 15,2010 Surface Pretreatment Project BOI Approval
  - December 17,2013 Metal Products, Machinery and Equipment Project BOI Approval
  - July 18,2012 Quality Management System ISO 9001:2008
  - May 30,2018 Quality Management System ISO 9001:2015
  - July 19,2021 Environmental Management System ISO 14001:2015
- Number of Employees : 194 persons

## »» Company's Strong Point

Sansuisha (Thailand) is handling business of metal fabrication work such as sheet metal forming and metal coating by "One Stop Service". Both sheet metal and coating are important processes that are indispensable for "manufacturing" in Thailand. In this article, we delve into the company's strengths of "high processing accuracy" and "short delivery time" by 3 corporate values as follows:

- S = Sustainable Business Model
- T = Trustworthy or Focusing on building trust and customer satisfaction
- C = Customization or Product development and expansion according to market demand and flexibility



Company Profile



Website

## »» Production Process

Material Maximum Thickness : t.2.8 – t.16.0mm.		
Main Material		
SPCC, SPHC	SS400	SUS304
S50C	AL5052	Pipe STK400, STKM11A
↓		
Cutting Process		
Manufacturable range		
Fiber Laser	Max ≤ t.16mm.	Max 1,500 x 3,000mm.
Shirring	Max ≤ t.6.5mm.	Max 1,500 x 3,000mm.
Turret punch press	Max ≤ t.3.2mm.	Max 1,200 x 2,500mm.
Pipe Cutting	Max ≤ t.2.6mm.	Max 2,400mm.
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Bending Process		
Press Bake 36 – 130 ton / Max 3,000mm.		
HDS-1303NT	130 ton	1 unit
HM1003	110 ton	2 units
FMB3613G	36 ton	1 unit
Pipe Bender	∅21.7 x t2.3 x R50	1 unit
	∅25.4 x t2.0 x R50	
	∅34.0 x t2.6 x R150	
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Stamping Press Process		
Capacity (kN) 800/2000		
SDE-8018i3	80 ton	1 unit
SDE-2025i3	200 ton	1 unit
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Welding Process		
Manufacturable range		
Spot Nut Welding M/C		4 unit
Table Spot Welding M/C		3 units
Arc welding machine		2 units
CO2 arc welding		11 units
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Coating Process (Malamine, 2k, Heat-resistance)		
Load Mass 60kg		
2 Coat 2 Bake	L1,200 x W1,200 x H2,200mm.	
2 Coat 1 Bake	L600 x W600 x H1,300mm.	

